

Milling machine Hermle C 22 UP

Universal machining center

Machine type: [Hermle C 22 UP](#)

Control: Heidenhain iTNC 530

Year: 2015

Id 15037



Specifications

Travel:

X-Axis: [mm] 450

Y-Axis: [mm] 600

Z-Axis: [mm] 330

A-Axes + 30 / - 115°

C-Axis 360°

Rapid motion: [m/min.] 30

Amount of controlled axes: 5

Max. revolution: [rpm] 18.000

Spindle power: [kW] 15 / 10

Torque: [Nm] 130

Tool: HSK 63

Toolchanger

Tool capacity: 55

Zusatzmagazin ZM 87

NC-panning and rotary Table

Table size: [mm] Ø 320 mm

Amount of paletts: 2

Palett system

Amount of paletts: 8

Equipment

Chip conveyor

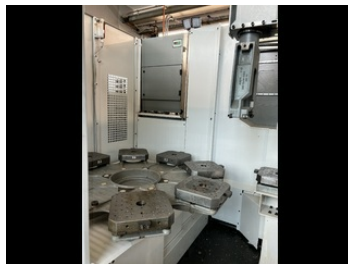
Internal cooling: [bar] 80

cooling system

Caliper Heidenhain

Tool breakage detector Blum

Images



```
Steuerung ein = 61297:59:41
Maschine ein = 41926:54:50
Programmlauf = 26429:22:11
SPINDEL EIN 19890:44:59
ANTRIEB EIN 41557:24:19
ACHSEN IN BEWEGUNG 22018:15:11
ZAEHLER WDS 36806:18:52
```

