

Milling machine DMG DMU 50 3 Gen

Universal machining center

Machine type: DMU Mori 50 3rd. Gen

Control: Heidenhain 640 Celos

Year: 2023

Power on time: [h] ca. 4.000

Spindle running time: [h] ca. 2.000

Id 15027



Specifications

Travel:

X-Axis: [mm] 650

Y-Axis: [mm] 520

Z-Axis: [mm] 475

B-Axes -35 bis +110°

C-Axis 360°

Rapid motion: (X/Y/Z) [m/min.] 42

Feed: (X/Y/Z) [m/min.] 42

Amount of controlled axes: 5

Spindle speeds: [rpm] 20 - 15.000

Spindle power: [kW] 21 / 16

Torque: [Nm] 111/85

Tool: SK 40

Toolchanger Doppelgreifer

Tool capacity: 60

NC-panning and rotary Table Ø 630 x 500

Machine weight: [kg] 6.900

Power consumption: [KW] 32 KVA 46A

Equipment

Internal cooling: [bar] 40

Chip conveyor Kratzband

cooling system

Cooling tank: [l] 600

Electronical handwheel

Chip rinsing pistol

Oil mist separator

Caliper Heidenhain TS 460

Tool breakage detector Heidenhain TT160

3D quickSET

Documentation - German

Software:

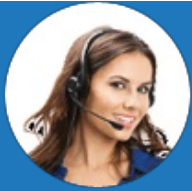
Digital Manufacturing Package

DMG MORI Service Agent, Kontrollierte Wartung und Instandhaltung der Maschine

Req. space (LxBxH): [m]

2,85 x 2,35 x 2,75

Images



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